

Multiphase Flow in Metering Systems

ADVANCED MODELLING & SIMULATION – AMS –

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Model Applications (1)

PHASE CHANGE/INVERSION IN COMPRESSIBLE MULTIPHASE FLOW:

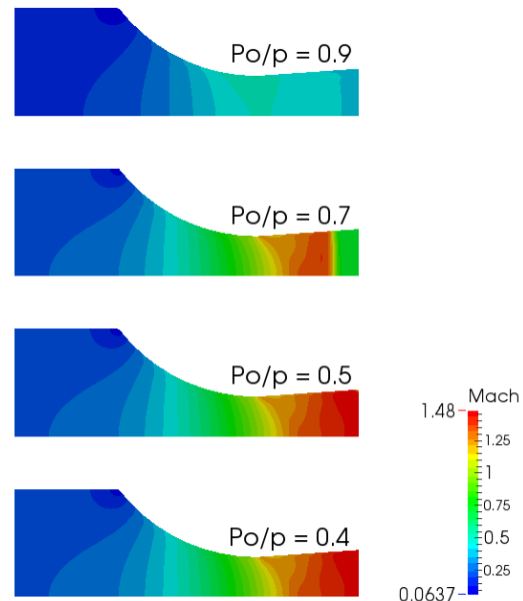
- Choking of multiphase flow in a nozzle
- Flashing of multiphase flow in a throat
- Condensation induced shocks
- Condensing high-speed shocking jets

Choking of multiphase flow nozzle

DESIGN AND SAFETY

Single phase (well known)

- Steam chokes at a pressure ratio of 0.7, but recovers through a normal shock
- At a pressure ratio of 0.5 and 0.4 the flow is overexpanded



Multiphase critical flow in a nozzle

- Depends on assumptions on thermal equilibrium or frozen flow
- Practical cases are in between frozen and equilibrium
- Choking is based on mixture sound speed
- Effect of multicomponent flow
- Effect of different geometries is not characterized very well
- Very important flow phenomenon in many different industries

Choking of multiphase flow nozzle

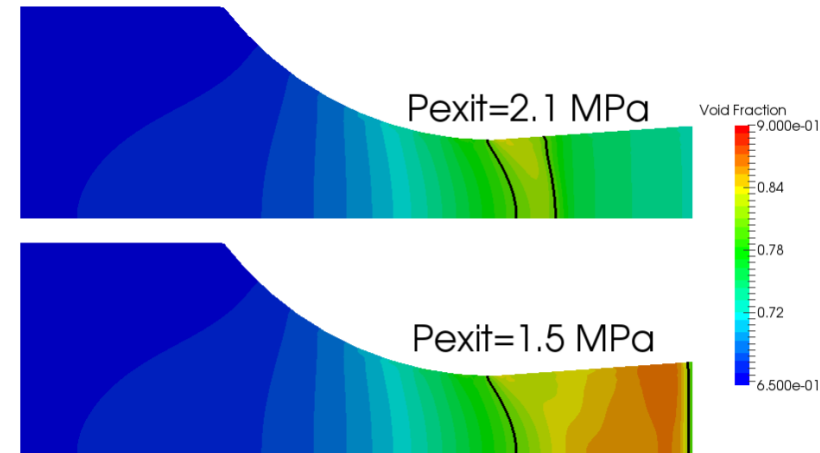
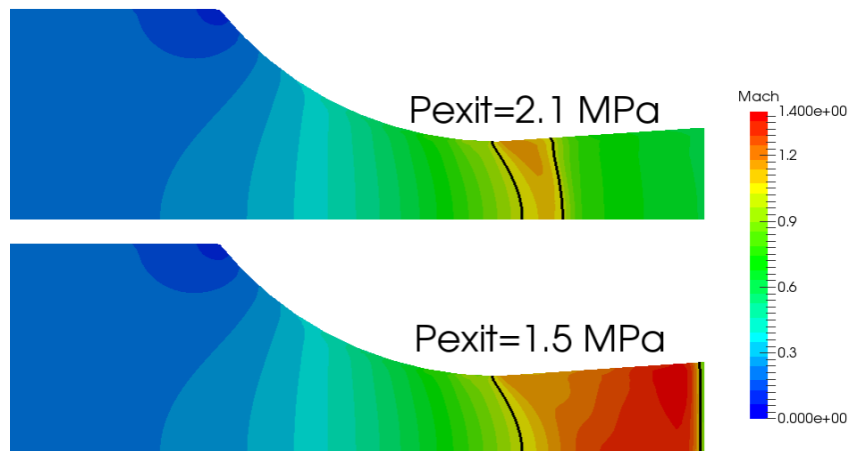
INLET VOID FRACTION 0.65 (HIGH)

Water-steam system

- Inlet P_0, T_0 : 3 MPa, 507 K
- Effect of inlet void fraction
 - High void fraction: 0.65
 - Low void fraction: 0.1

High void fraction behaves similar to single phase vapour flow:

- Flow is choked at a p_{ratio} of 0.7
- Not fully expanded at p_{ratio} of 0.5
- Void fraction increases due to boiling



Choking of multiphase flow nozzle

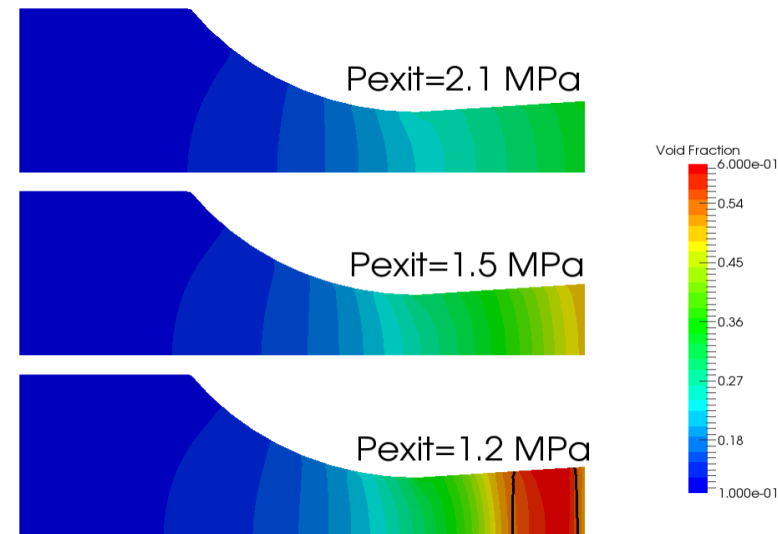
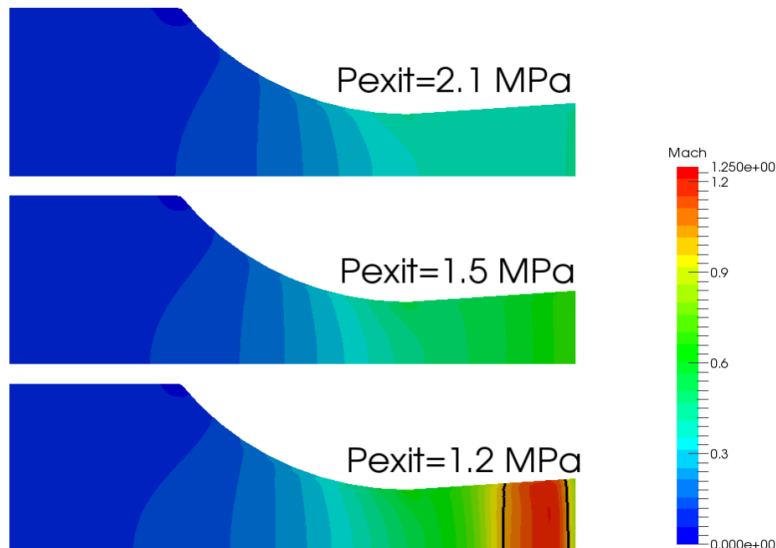
INLET VOID FRACTION 0.1 (LOW)

Water-steam system

- Inlet P_0 , T_0 : 3 MPa, 507 K
- Effect of inlet void fraction
 - High void fraction: 0.65
 - Low void fraction: 0.1

Low void fraction critical flow is much delayed

- Flow is choked at a p_{ratio} of 0.4 (1.2 MPa)
- Void fraction increases due to boiling
- Mixture sound speed is much lower than vapour sound speed
- Velocity is therefore lower for $M = 1$



Flashing of multiphase flow in a throat

SUPER MOBY DICK BENCHMARK

- Ref. Rousseau, Multiphase Sc. Tech. (1987)
- $P_{0,\text{inlet}} = 40, 80 \text{ and } 120 \text{ bar}$
- Mass flow: 10, 17 and 20 kg/s
- 7% divergence section case
- Inlet is around 15-20° subcooled
- Saturation pressure is higher than P_{out}
- Liquid density decreases with pressure
- Vapour density increases with pressure

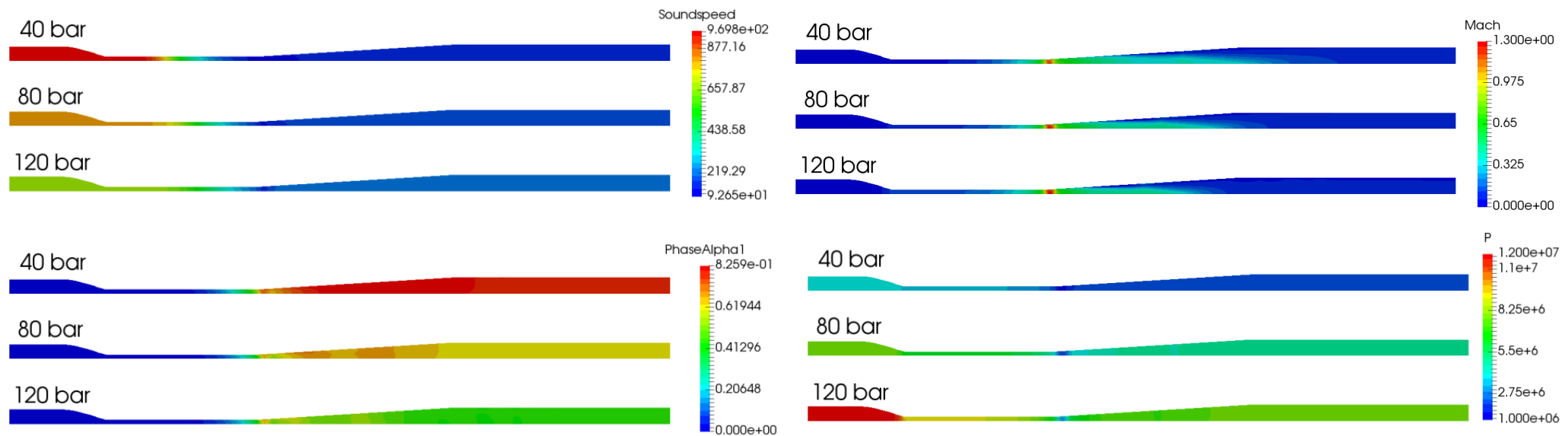
P inlet (bar)	T inlet (K)	P out (bar)	Psat (T _{in}) (bar)	Density (L) (kg/m ³)	Density (V) (kg/m ³)	Tsat (P _{in}) (K)
40	513.65	23	33.76	779	16	523.51
80	551.65	48	62.74	706	31	568.16
120	578.85	77	92.99	642	48	597.83

Non-equilibrium multiphase model

- Each phase has separate EoS.
- Phases can be in metastable states (Superheated liquid; Subcooled vapour)
- Thermodynamic effects in the cavitation model are significant.
- Typical cavitation models ignore the latent heat and variation in C_p .



Flashing of multiphase flow in a throat



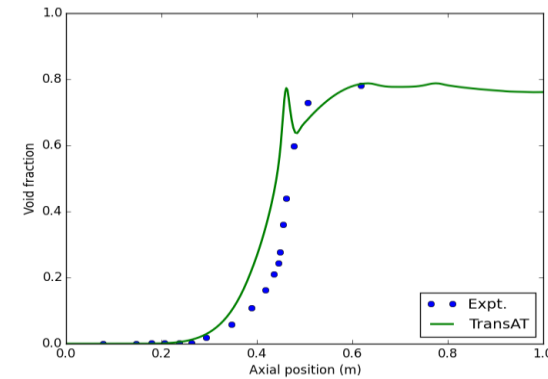
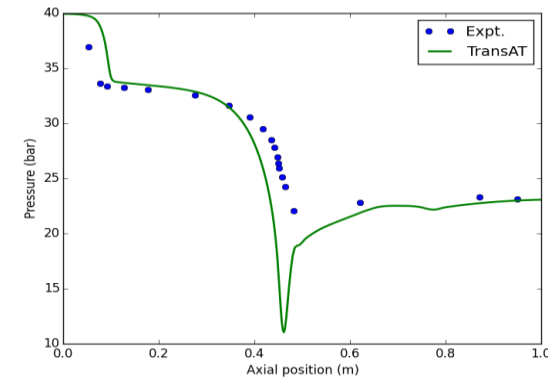
Flashing of multiphase flow in a throat

RESULTS: MASS FLOW RATES & PRESSURE RECOVERY.

Compressible
Variable P_{sat} , C_p , Latent heat

Case	Mass flow rate (kg/s)	
	Expt	TransAT
		$n_b = 5.10^2$
40B240C	10.3	9.65
80B276C	16.8	15.29
120B305C	19.6	18.27
Error		~7-9%

- Mass flow rates are well predicted



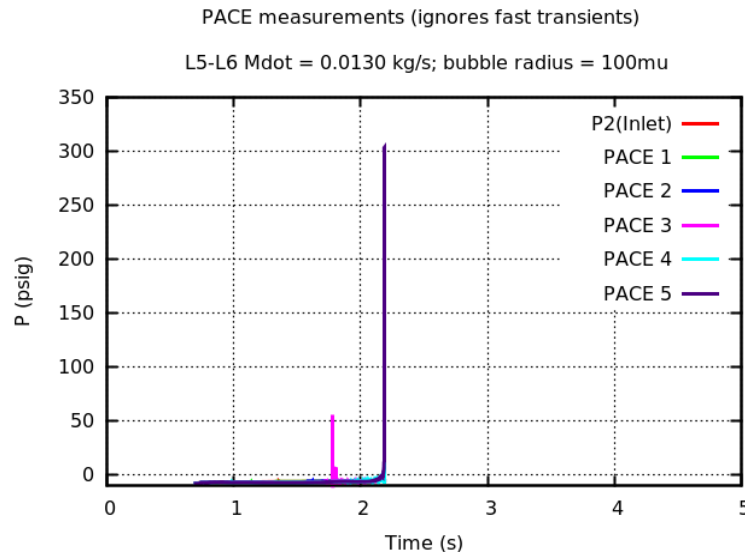
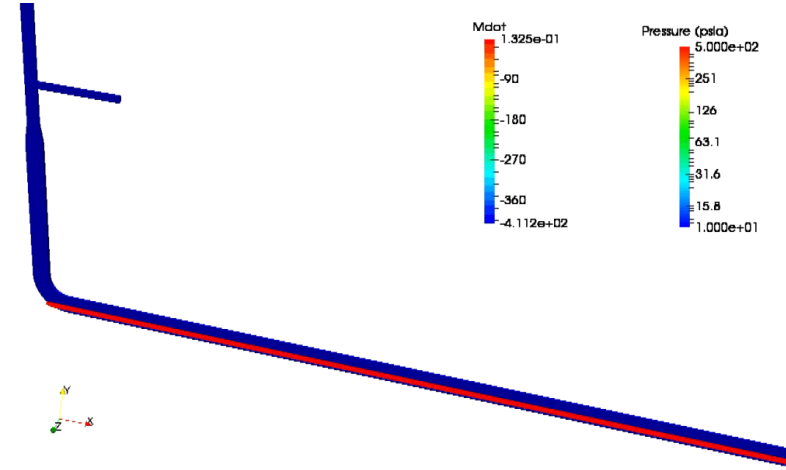
- The void fraction evolution is well captured.
- P sharply reduces in the throat and recovers with a shock.

Condensation induced shocks

ASHRAE RESEARCH PROJECT

Click on videos to play

- Slug forms due to inflow of vapour and condensation of vapour on cold liquid interface
- Compression of trapped vapour results in fast condensation and Shock formation
- Shock formation is a big risk in commercial refrigeration systems



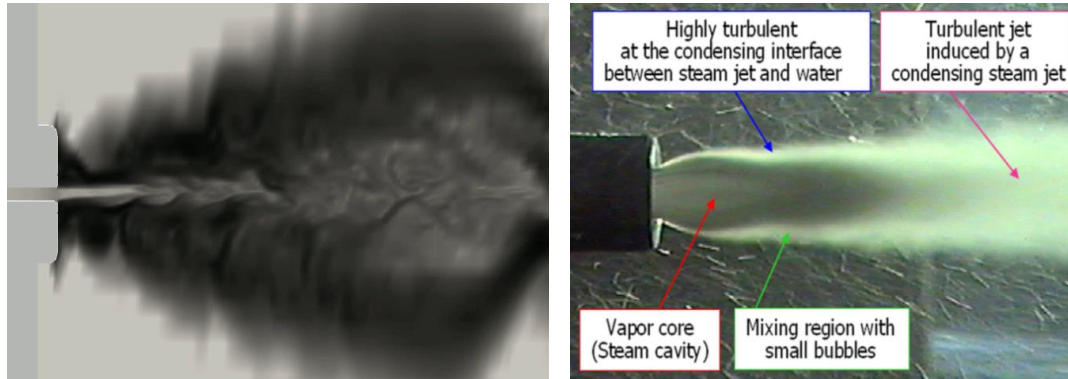
Modelling:

- Compressible two-phase mixture model
- Specific properties for Ammonia liq. & vapour
- Variable T_{sat} vs. pressure
- Mass transfer model

Condensing steam jet in a pool

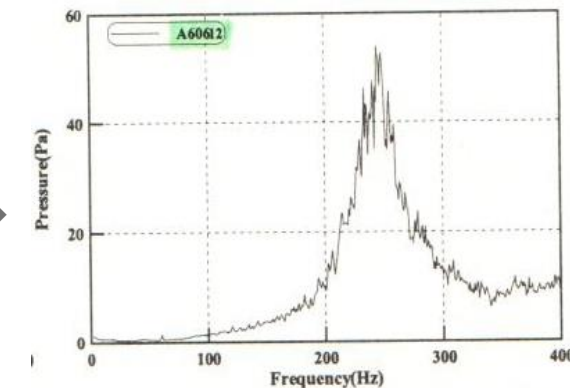
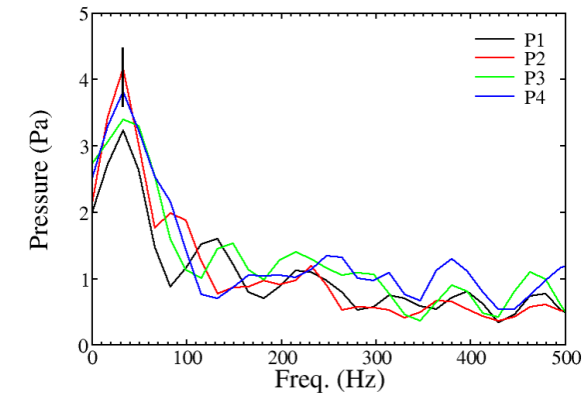
KEPCO (KOREA) PROJECT

- Highly underexpanded compressible steam jet in cold water.
- Steam jet expansion through oblique shock waves.
- Steam condensation.
- Effect of phase change on pressure wave sound speed.
- Predict pressure fluctuation due to condensing steam jet.



- Mass-flux 600 kg/m²s
- 10 mm diameter jet
- Inlet velocity: 500 m/s
- Water Saturated (100°C)
- Large-eddy Simulation

Exp.: S.J. Hong (2001) →



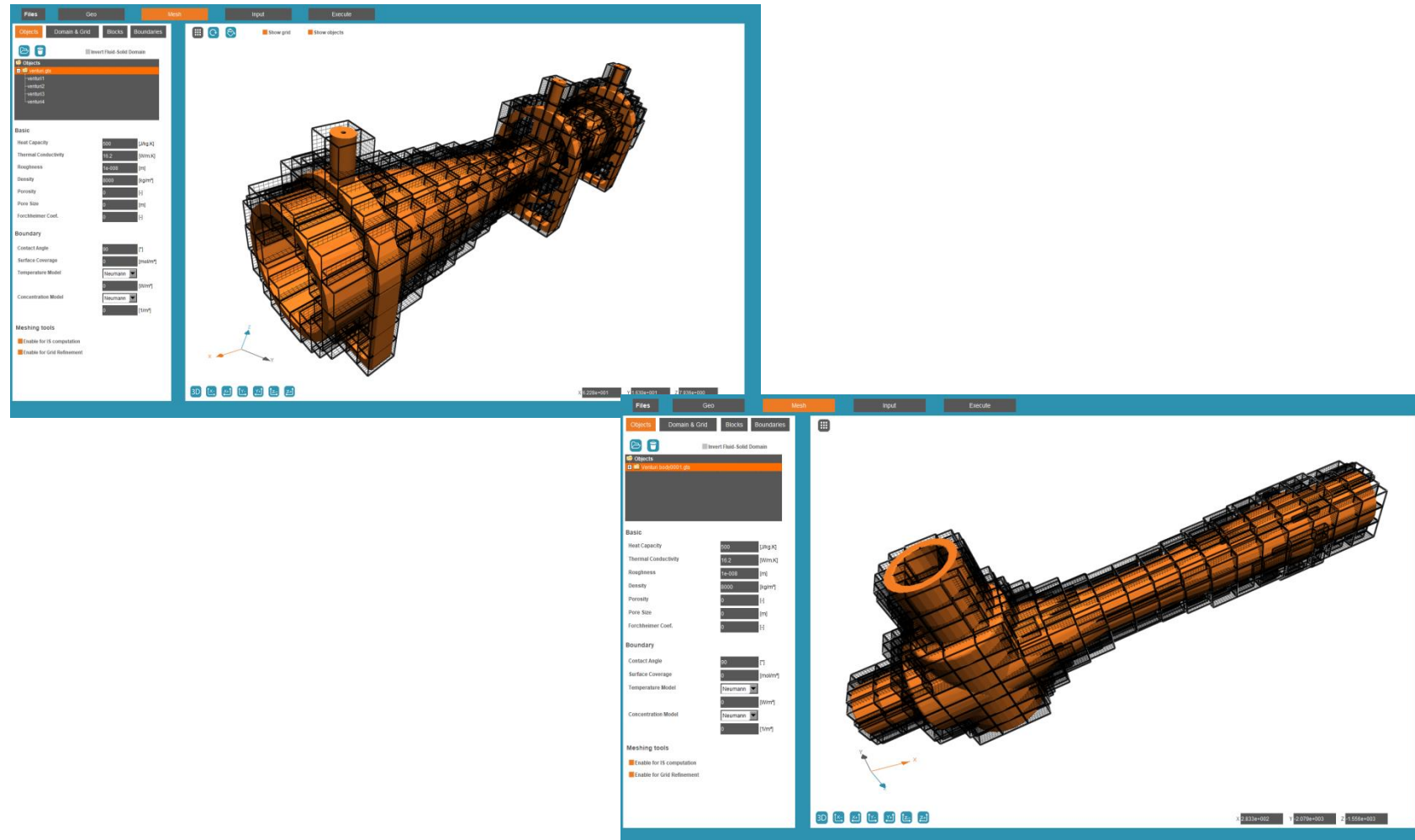
Model Applications (2)

MULTIPHASE FLOW IN FLOW-METERING SYSTEMS:

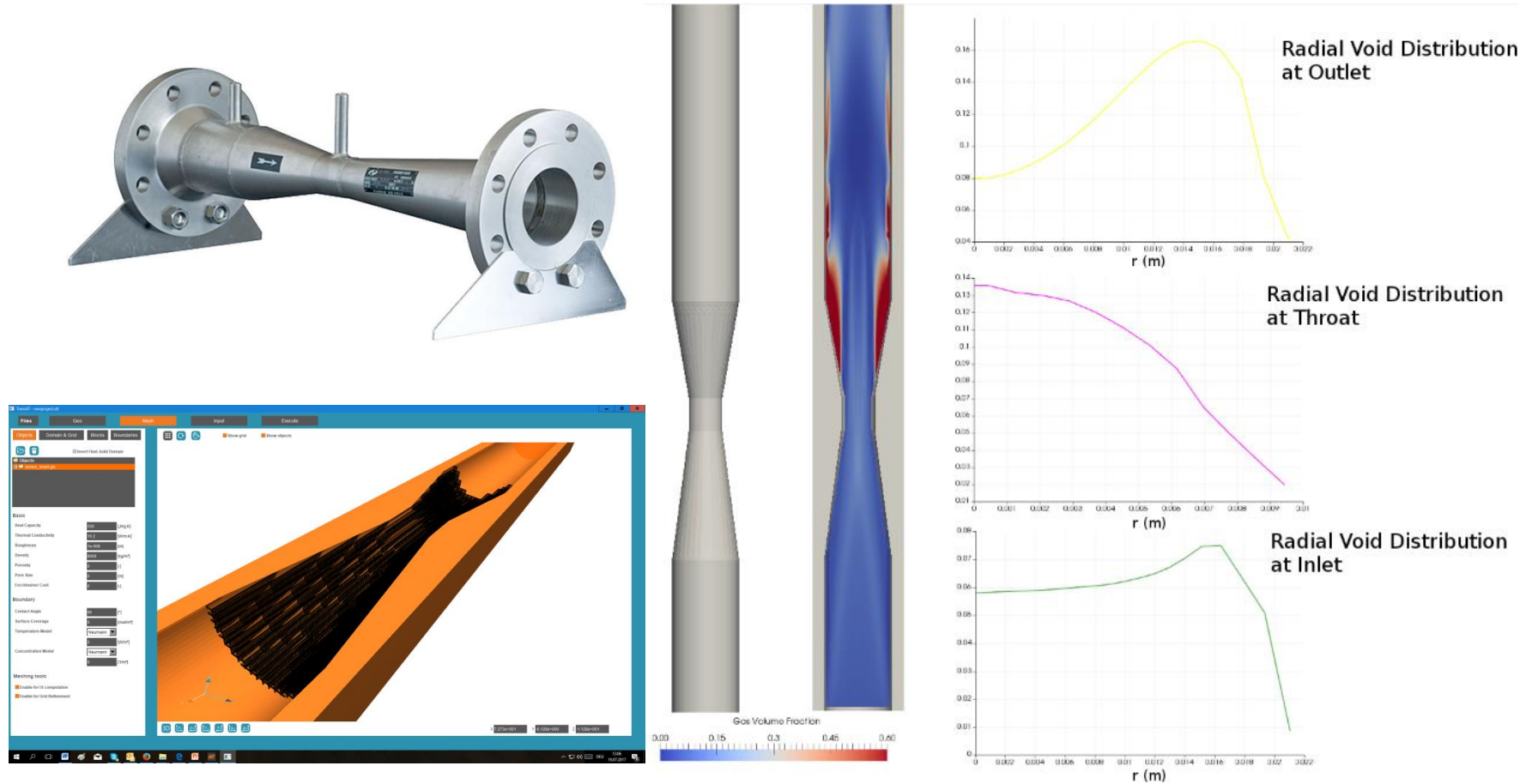
- Setup and meshing in TransAT
- Bubbly flow in a Venturi tube
- Bubbly flow in a tube with a V-cone
- Flow past bluff body in a stratified free-surface flow

Setup & meshing in TranSAT

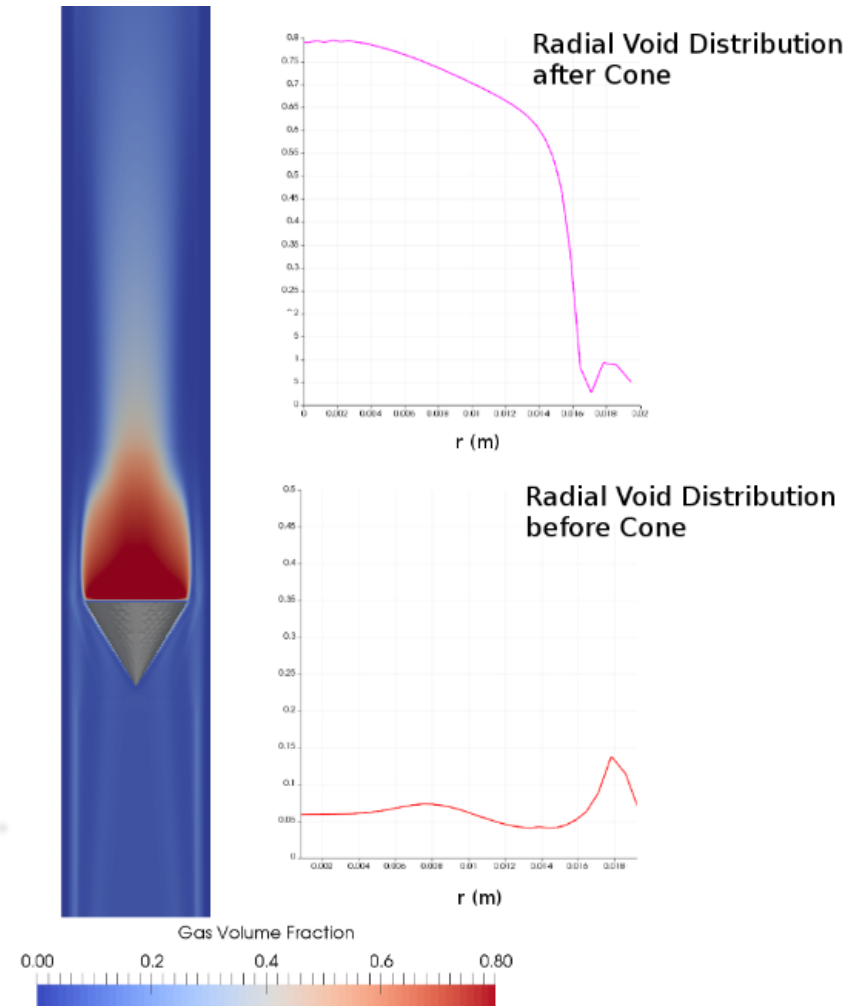
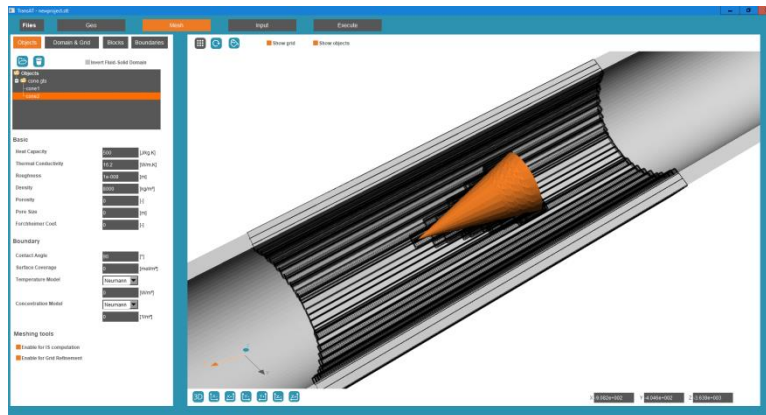
MESHING USING TRANSAT IS A 10M TASK



Bubbly flow in a Venturi flowmeter



Bubbly flow in V-Cone flowmeter

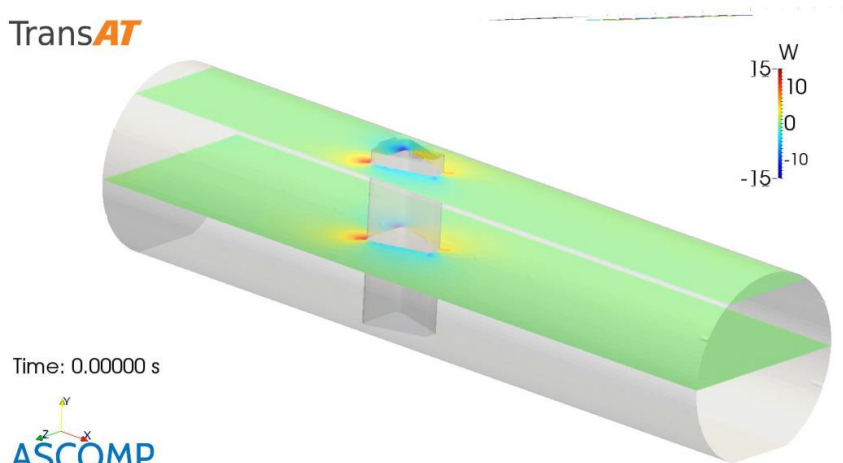


Bluff-body in stratified flowmeter

FLOW OVER BLUFF BODY

Click on videos to play

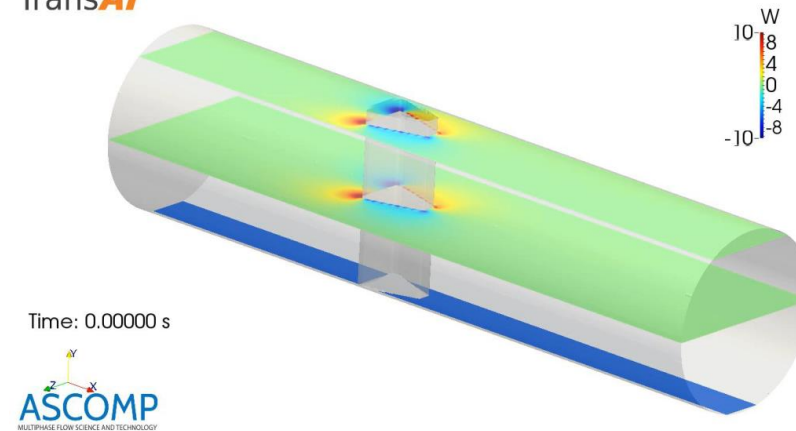
Trans**AT**



Liquid film treated as a solid wall

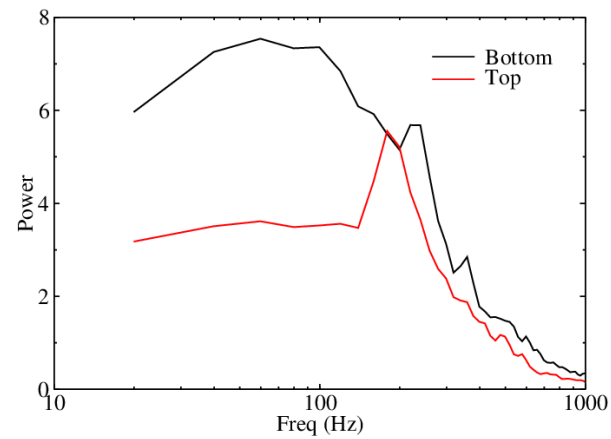
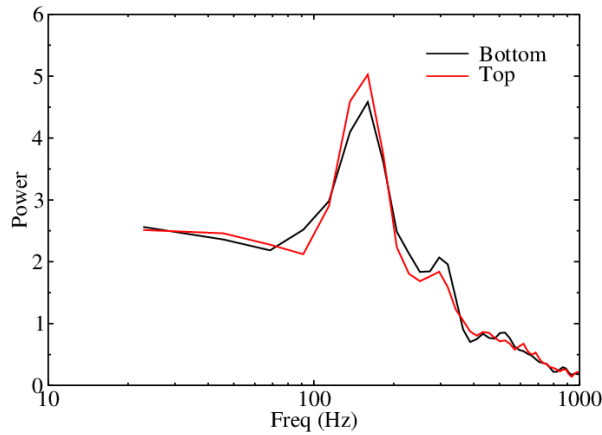
Liquid film simulated using VOF method

Trans**AT**



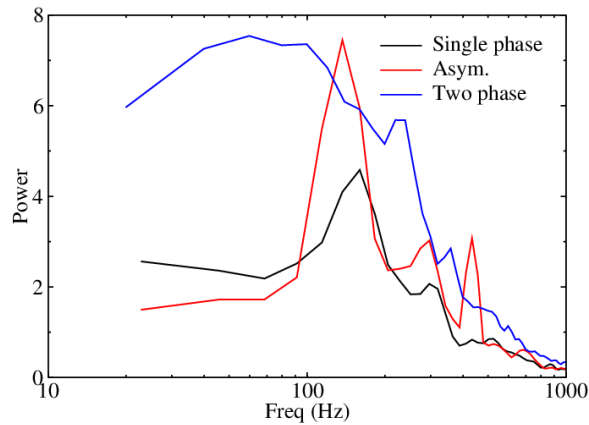
Bluff-body in stratified flowmeter

FLOW OVER BLUFF BODY

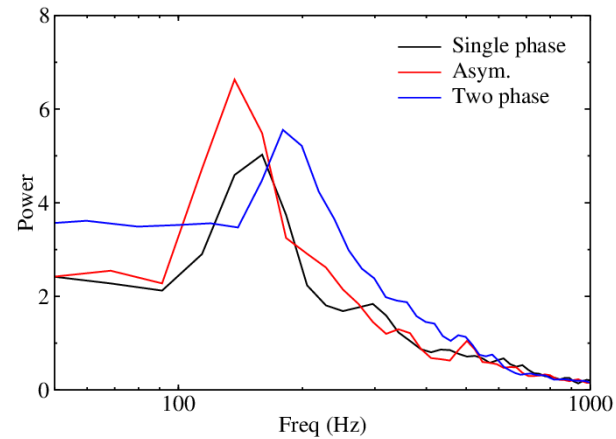


Single phase: 159 Hz
Two phase: 179 Hz

$D = 13 \text{ mm}$
 $V = 10 \text{ m/s}$
 $St = 0.21, 0.18, 0.23$



Signal at the bottom probe



Signal at the top probe



Making Future

- Advanced Modelling & Simulation
- www.afry.com/ams; ams@afry.com